



LectraHeat

Fabrication Services

DESIGN

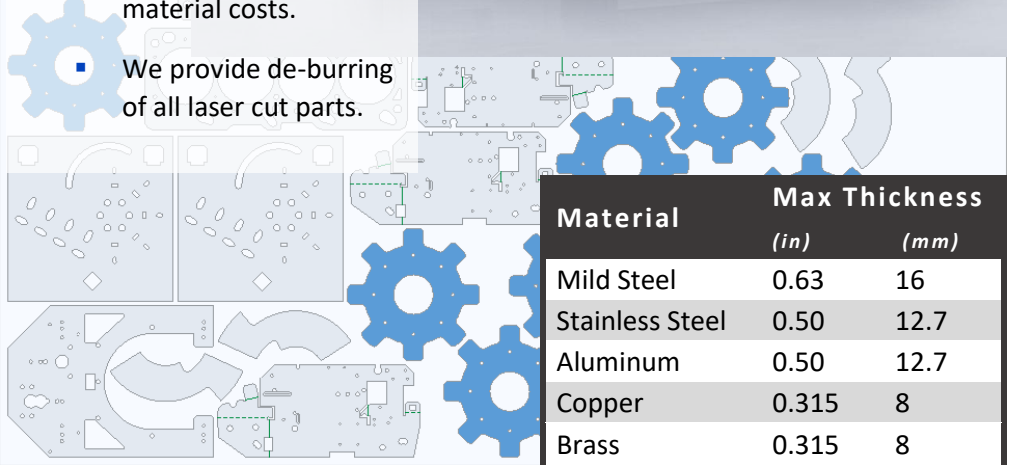
- Prototyping
- Small Batches
- Competitive Pricing
- Quick Turnarounds
- Design Assistance
- 24-Hour Quoting

LASER CUTTING

LectraHeat has (2) Fiber-Optic Lasers with 4000W of power at its disposal.

- Advanced nesting software optimizes sheet usage & controls material costs.

- We provide de-burring of all laser cut parts.



Material	Max Thickness	
	(in)	(mm)
Mild Steel	0.63	16
Stainless Steel	0.50	12.7
Aluminum	0.50	12.7
Copper	0.315	8
Brass	0.315	8

PRESS BRAKE



LectraHeat has the ability for both precision brake pressing as well as heavy duty brake pressing with its State of the Art, 110-Ton, 10 foot wide Brake.

CONTACT

LectraHeat

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Lebanon, OH 45036

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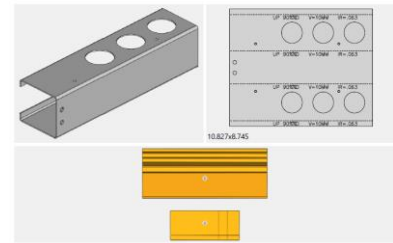
www.lectraheat.com

Our Equipment and Software are integrated between 3D Modeling, Laser Cutting, and Bending.

Accuracy and Consistency between parts is guaranteed.

ACP37-31-03 FAB 16CRS_Bend1

Machine TruBend 2100 Material 1.0038 Weight 1.41 lbs
Author Dan Thickness 0.06 in Bends 4
Comments LASER



Tool Setup		No.	Length	Kind	Sensor Pair	Order No.
1 WILABIU-226(019_2265)		1	20.276	Std		
Position 50.236 Length 20.276 Flipped Yes Used By 1-4						
2 EV W10/84 R1		1	17.674	Std		857524
Position 56.764 Length 11.22 Flipped No Used By 1-4						
		2	1.378	Std		857520
		3	1.369	Std		857523